



Phantom Racing Chassis

ICOMTM

Owner's Manual

Your Serial Number:

Please have this number ready when/if you call for setup or tech help. Thanks!

*Please read and understand this manual
before assembling or using this product.*

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Introduction

Congratulations on the purchase of your new Phantom® Racing Chassis. We pride ourselves in providing our customers with the necessary information to allow them to run up front. This owner's manual is another step in the learning process and hopefully you will find this manual informative.

This manual contains valuable information on the inspection, assembly, set up, and maintenance of your new chassis. Please do not take sections of this manual for granted, all are equally important. Whether you are a new racer or a seasoned veteran, this manual can help you. Thanks again for your patronage and most of all... Good Luck!

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Warranty: Wiggins Kart Shop, Inc. and/or Phantom Racing Chassis known henceforth as “seller” MAKES NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, except that the goods sold under this agreement shall be of the standard quality of seller, and buyer assumes all risk and liability resulting from the use of the goods, whether used singly or in combination with other goods. Seller neither assumes nor authorizes any person to assume for seller any other liability in connection with the sale or use of the goods sold, and there are no oral agreements or warranties collateral to or affecting this agreement.

1.0 INSPECTION OF NEW CHASSIS

Before you start assembling your chassis, please take some time to first inspect it for any damaged, missing or defected parts. Granted, we do everything possible to ensure that every chassis that goes out the door is perfect but we are human and we make mistakes.

Equipment

Depending upon what chassis and package you purchased, standard and optional equipment will vary. Look over your kart and make sure you have everything you paid for. If you are unsure of something, please call your dealer or Phantom and inquire because now is the time to let us know.

What to inspect

Be sure to inspect your kart for all the required safety features such as safety pins in all the sanction-required places, brakes, all fasteners, and etc. Take added time to inspect the complete brake system. First inspect around all fittings and the complete system for any fluid that may have leaked during shipping. Check to make sure that the fluid reservoir is full. Next, pump the brake pedal to make sure the system is working properly and there is no air in the lines. Last but certainly not least, check to make sure all fasteners in the complete brake system are properly installed and tight. *For more details about your brake system, see section 6.0 on Brakes.*

Inspect all components of the steering system. After the steering upright is installed in race position, turn the steering system to it's full extents and make sure the system is free of any binding or loose motion. Inspect all fasteners and safety pins to insure they are properly installed and tight.

Finish your inspection by inspecting all bumpers, nerf bars, pedal assemblies and brackets. Be sure to check all fasteners, pins and clips to make sure they are in good condition and installed properly. From here, use your best discretion to determine the overall safety and workmanship of the chassis. If you are not satisfied with anything about your chassis, call your dealer or Phantom.

2.0 CUSTOMER CHECKLISTS

2.1 ICON STANDARD PACKAGE

This is what you should receive with your standard ICON kart package.

- PRC Lubable Bearings
- Standard hubs and studs (upgrades available)
- Nylon brake lines (upgrades available)
- 13 1/2" PRC "Topless" steering wheel - black (color upgrades available)
- Standard Phantom Select seat (upgrades available)
- Set of seat struts and bottoms
- Accutoe Steering Lock
- 23" Steering shaft (other lengths available)
- Steering upright and Steering yoke
- Splined steering hub
- Bag of fasteners for the steering shaft, stg upright, stg wheel, seat and gear hub
- Owner's Manual
- Registration card
- Miscellaneous info & decals

If you did not receive everything on this list please contact your dealer. If the problem is still not resolved then please contact Phantom Racing Chassis.

Note: Standard chassis colors are Red, Black, and Clear anything else is an upgrade and there is an extra charge. The ICON comes with L2 and R4 caster blocks for your reference.

Other options for ICON: Jr. rods and pedal block assembly, different degree caster blocks (see section 4.2), L-05 caster block and 5 degree LF spindle for pavement, X-Factor spindles (see section 4.6), Jr. body kits, flat motor mounts, floor pan fuel tank, loop rear bumper, big billet brake system.

2.2 ICON Champion's Edition Package

This is what you should receive with your ICON Champion's Edition package.

- PRC Rear Axle Bearings and Cassettes
- RR collar hub, and bullet end studs in all hubs
- Steel Braided Brake Lines
- Standard Phantom Select seat (upgrades available)
- Set of Seat Struts & bottoms
- Set of ICON Bodywork with Clear Driver's Bubble
- Dzus Body Bolt Kit
- Bubble Bracket
- PRC Black Aluminum 13 5/8" Steering Wheel (color upgrades available)
- Splined Steering Wheel Hub
- Complete Mega Mount (engine mount)
- PRC Bearing Oil
- 2-Axle Collars
- Accutoe Steering Lock
- Phantom Pedal Grips
- 23" Steering Shaft (other lengths available)
- Steering Upright & Yoke
- Fasteners for steering shaft, steering upright, steering wheel, seat and gear hub
- Owner's Manual
- Wiggy Bar Assembly
- Registration Card
- Miscellaneous Info & Decals

If you did not receive everything on this list please contact your dealer. If the problem is still not resolved then please contact PRC.

Note: Standard chassis colors are Red, Black, and Clear. Any other color is an upgrade and there is an extra charge. The ICON comes with L2 and R4 caster blocks for your reference.

Other options for ICON: Jr. rods and pedal block assembly, different degree caster blocks (see section 4.2), L-05 caster block and 5 degree LF spindle for pavement, Jr. body kits, 7 deg motor mounts, rear floor pan, fuel tank, loop rear bumper, big billet brake system.

2.3 ICON Elite Upgrade Champion's Edition Package

This is what you should receive with your ICON Elite Edition CE package.

- Wiggy Bar Assembly
- PRC Rear Ceramic Axle Bearings and Cassettes
- RR collar hub, and bullet end studs in all hubs
- PRC Front Ceramic Bearings
- Steel Braided Brake Lines
- Standard Phantom Select seat (upgrades available)
- Set of seat struts & bottoms

- Set of ICON Bodywork with clear driver's bubble
- Dzus Body Bolt Kit
- Bubble Bracket
- PRC "topless" aluminum steering wheel in Black (color upgrades are available)
- Splined steering wheel hub
- Complete Mega Mount with wide top plate
- PRC Ceramic bearing oil
- 2-Axle collars
- Accutoe Steering Lock
- Phantom pedal grips
- 23" Steering shaft (std)
- Floating Rear Gear Hub
- PRC Chain Guide Assembly
- Lightweight Aluminum Rod Ends
- Complete Set of DWT Q+ Wheels
- Fasteners for steering shaft, steering upright, steering wheel, seat mounting, and gear hub
- Removable Bearing Shields
- Owner's Manual
- Registration Card
- Miscellaneous Info & Decals

If you did not receive everything on this list please contact your dealer. If the problem is still not resolved then please contact PRC.

3.0 BASIC OVERVIEW OF ASSEMBLY

3.1 Steering Support/ Upright

Single Post Design

Your new Phantom Chassis is equipped with the all-new single post design steering support. Chances are, when you received your chassis the steering support was in the shipping position. It is very important that the steering support is properly installed and aligned again during final assembly. To ensure you properly align your steering assembly, follow this simple procedure. If you have any problems, contact your local dealer or Phantom for assistance.

1. In your kart kit, you will find a bag that contains your steering components such as the steering upright, upper steering block, yoke to hold the steering block and the misc. required fasteners.
2. First install the 1/2-20 jam nut on the 1/2-20 x 1 1/2" bolt of the upper steering yoke and screw the steering yoke into the steering post. Be sure to use the jam nut and to screw the yoke *at least 1/2"* into the upright.

TIP: Before installing the steering yoke into the steering upright post now is a good time to apply some anti-seize compound to the threads. This is not required but may save you a headache down the road with future maintenance.

3. Insert the steering post into the frame and install the 1/4-28 X 1 1/2" SHCS **so that the head of the cap screw goes through the frame and tightens against the steering post.** To do this, install the cap screw into the frame from the side that has the largest hole (3/8" hole). If you install this bolt backwards, the steering post will have some loose motion. Install the 1/4" flat washer and the 1/4-28 Nylon lock nut and securely tighten. Don't forget the cotter pin! *Note: If you have the offset steer-*

ing upright then you will have to drill your own hole(s) for the mounting bolt. Simply align the upright in position you want mark and punch where to drill the hole(s) and then install as normal once you have drilled the holes(s).

4. Install the steering shaft (machined end, not splined end) into the 1/2" rod end in the lower steering support and install the 1/2" AN washer and 1/2-20 slotted hex nut. Be sure to tighten the nut and install the cotter pin! Install the upper steering block on the steering shaft. Raise the steering shaft to the desired height and install the 5/16"-24 x 2 1/4" hex head bolt with a 5/16" flat washer under the head of the bolt through the steering yolk and steering block. Use one 5/16 SAE flat washer and 5/16-24 NLN and securely. Tighten this bolt assembly *only!*

TIP: If you are going to utilize a bubble bracket go ahead install the bracket at this time and snug the bolt assembly. If you are not adding a bubble bracket, go ahead and tighten these bolts and install the cotter pin.

TIP: When installing your steering shaft into the lower rod end remember that this rod end height can be a fine adjustment in order to get your tie rods level and to give your steering the maximum performance. Also when tightening the 1/2-20 slotted hex nut that holds the steering shaft to the lower rod end make sure you do not over tighten or this may cause steering bind.

5. Now that the steering shaft and yoke are aligned, tighten the 1/2-20 jam nut for the steering yoke.
TIP: The steering shaft height can be adjusted in three locations... Three hole upper steering block, a fine adjustment with the upper steering yoke, and the steering post can be cut-off and redrilled for small drivers.
6. Before you install the tie rods to the steering shaft, note how the bolt assembly is installed. There are four (4) 3/8" AN washers between the pitman arms. Two washers go between the top rod end and the pitman arm and the other two go between the bottom rod end and the pitman arm. *No washers go between the two rod ends!* One 3/8" SAE flat washer goes under the 3/8-24 x 2" HHCS bolt head and one under the 3/8-24 slotted hex nut. This assembly method will provide you with maximum steering travel and performance.
7. Install and tighten the tie rod assemblies with the short left side tie rod on the top position between the pitman arms. (at end)
TIP: Be sure not to over tighten the pitman arm bolt assembly or this may cause steering bind.
TIP: Phantom uses special Teflon lined rod ends. These rods ends have a Teflon lining between the inner ball and the outer housing which greatly increases the life of the rod ends. However, these rod ends do have a little more resistance than non-lined rod ends when they are new. As you run your chassis, the steering will loosen to a more comfortable feel. You can help speed up this process by spraying the rod ends with a light penetrating oil and working the steering rapidly when it is new.

3.2 Seat Mounting

Many racers do not realize the importance of seat location and how seat stress effects a chassis' performance. Because a kart is non-suspended, the chassis itself is the suspension in which it must act like a big spring. Anything you bolt to this spring in some way effects is performance. The seat is the largest and most rigid component that is bolted to the chassis and because it is bolted to the chassis with a large four-point pattern, it greatly affects the chassis flex. In-house testing has shown seats to effect chassis flex up to 10%. Combine the effects of chassis flex with the effects of the driver's body position to weight transfer, and the seat becomes a very important factor in winning races.

We're not trying to make you afraid of mounting your seat; we are trying to educate you about the importance of doing it correctly. If you will follow this simple procedure, you will find the job of mounting your seat much easier and rewarding.

Before you start mounting your seat you must first determine what position is best to start with for your driver and situation. All this takes is a little thought and common sense.

- 1. Left to Right Position.** Take into consideration the size of the driver and your track configuration and condition. If you feel that you need high left side weight percentages then you want to mount the seat more to the left. On the contrary, if you feel that you need more side bite, then mount the seat more to the right for added weight transfer.
- 2. Front to Rear Position.** Obviously this controls the nose weight so determine what range of nose weight you're going to start with. The driver's build greatly effects the nose weight of the kart so take into consideration where your driver is carrying the bulk of his/her weight; high, low, or in the middle. Take this information into consideration with what percentages you want to end up with on the scales and determine how far forward or back you want to mount the seat.
- 3. Seat Height.** Again consider the driver's build and your track information to determine how high to mount the seat. If you feel more weight transfer is needed for your situation then it's best to mount the seat in a high position. For less weight transfer, mount the seat in low position but be sure to stay within the rules and safety limits.
- 4. Rotation.** If you stand at the rear of your Phantom Chassis, you will see that the drivers cockpit is not parallel to the direction the chassis rolls. Notice that the steering shaft points almost to a one o'clock position. This is the same angle that you want to mount the seat.

How it's done:

- By now you should have a good idea what position you want to mount your seat. Start by adjusting the front seat slides out to an even amount and slightly tighten the 1/4-28 SHCS just enough to hold in place.
TIP: If you do not have a partner helping you, use some sort of a "stiff knee" to hold up the back of the seat while you position the seat in the kart for measuring. Drill a 5/16" hole in the end of a short piece of bar stock (approximately. 1/8" x 3/4" x 3" long). Remove the top nut from the brake caliper and put the bar stock over the bolt. Replace the nut and lightly tighten so it can be adjusted as needed. Be sure to remove this bar stock after the seat is mounted and replace the nut and safety pin!
- Using the stiff knee or your partner, position the seat in the kart as you are intending to mount it. Inspect and measure the seat from all angles. Adjust the seat slides and the stiff knee until you have the seat positioned exactly as you are going to mount it.
TIP: Be sure you have the rear seat height correct at this point and that the bottom of the seat is also positioned on a parallel plain with the bottom of the frame. To meet the 14" seat height rule, the top center back of the seat must measure a minimum of 8 3/8" off the top of the axle with the axle in the bottom holes (std. position). This seat height measurement may very depending on what class you run and your sanctioning body or tracks rules, so check your rules before deciding on this. Also your axle position, tire circumference and air pressures will affect it as well when you are at the track.
- Once you have the seat in position, mark the two bottom holes with a marker or scribe. Drill the two marked holes with a 21/64th drill. Mount these two holes using the correct hardware supplied in the "kart kit." Be sure to use (1) 5/16"-24 x 1 1/4" BHSC screw, (1) 5/16" fender washer, (1) 5/16" SAE washer, (1) 5/16"-24 nylock nut and (1) rubber grommet for each assembly. Tighten each assembly just enough to slightly compress the rubber grommet.
TIP: When marking your seat mounting holes do not forget to take into consideration the thickness of the rubber grommets. Especially on the bottom holes if you do not allow for this you could raise or lower the seat position when you install the grommets.

4. Check to make sure the seat is still in the correct position. Mount the left side seat strut on the left side nerf bar tube and tighten slightly so it can be adjusted as needed. Position the strut up to the seat in the mounting position with approximately. ¼” clearance between the strut and the seat. Check your rear seat height. Mark and drill the hole with a 21/64th drill. Mount and tighten with the same type hardware as the front mounts.

TIP: Depending upon the style and size of seat you use, you may need to slightly bend the mounting area of the seat struts and seat slides to match the seat itself. We take great efforts to manufacture these parts to prevent this but it is impossible to make them so they will match every seat perfectly. The rubber grommet should compress evenly and not just on one side.

5. Repeat this same procedure for the right side strut.

TIP: All holes should line up without having to put the seat or chassis in a bind. If you have to manipulate the seat over ¼” to install the bolt, you should drill another hole.

6. Now that all points of the seat are mounted, securely tighten ALL fasteners EXCEPT the two ¼”-28 SHCS seat slide bolts. After all the other fasteners are properly tightened, loosen the two ¼”-28 SHCS seat slide bolts. With them loose, twist the front of the seat to ensure the seat is not in a bind. If the seat appears to be in a bind, remount the seat. If not, securely tighten the seat slide bolts and the jam nuts.

7. In your seat mounting hardware you will find 2 -1/4 -28, 2-1/4 lock nuts , and 4 1/4 washers. These are to be used on the front of the seat through the seat slides. In your seat slides you will also find a 1-5/16 hole and a 1-1/4 hole. These 1/4 bolts are to keep the seat from shifting side to side. Be sure to remove your “stiff knee.” Then replace and tighten any fasteners that were altered. The seat is now done!

TIP: You should periodically check your seat to make sure all mounting points are secure and that the seat is not in a bind.

3.3 Steering Wheel Mounting

All the necessary hardware to mount your steering wheel is included in your kart accessory kit. Please take time to inspect each piece before you use it to make sure they are free from any defects.

1. The splined steering wheel hub is equipped with two different hole patterns to accommodate a variety of steering wheel patterns. Match the correct pattern to your steering wheel and install the three ¼”-28 x 1 ¼” hex head bolts (with end drilled for safety pins) through the steering wheel first then through the hub.

TIP: If you plan on utilizing a tachometer now may be a good time to mount your tach bracket if it mounts on the steering wheel.

2. Now install one ¼”-28 NLN (Nylon lock Nut) on each bolt and securely tighten. Was tight be sure to install the safety pins in the end of each bolt.
3. Install the 5/8” external snap ring over the splined end of the steering shaft and into the groove at the end of the splines.
4. Install the steering wheel that is already mounted to the splined steering wheel hub over the splines of the steering shaft. Be sure to position the steering wheel per the driver’s comfort and in relation to the seat position.

TIP: If you are utilizing a locking steering block make sure that you have installed the steering block locking collar and the locking pin’s cable on the steering shaft before installing the steering wheel.

3.4 Setting Toe

3.4.1 Setting Toe with the Accutoe Pro

The Accutoe Pro is an extremely accurate laser alignment system when used correctly. Please read the following instructions to insure you can get the most out of your new Accutoe Pro.

The objective of the Accutoe Pro system is to align the front and rear axles of a chassis by projecting a laser beam between the two axles in a reflective manner.

Instructions for Standard Accutoe Pro System

Aligning the right side. The left side can be substituted if desired.

1. Place your kart on a stand and remove all four tires and wheels.
2. Lock your steering shaft into the desired position (usually with pitman arm at a 90° angle to the tie rods). Having a steering lock that will consistently repeat this location is required. The optional Accutoe Pro steering lock (# 1145210) is recommended.
3. Install the laser hub bracket on the right rear hub and attach the laser to the bracket with the supplied thumbscrew*. Install the laser so it points toward the front of the kart from the underside of the axle.
4. Remove the right front hub and hub spacers. Install the mirror bracket on the right front spindle axle so the mirror faces the rear of the kart from the underside of the spindle axle.
5. Turn the laser on by pressing the button on the rear of the laser housing and aim the laser so it hits the mirror in approximately the horizontal centerline. *(Please note that some chassis may require adjusting the mirror bracket or the rear hub in or out to allow the laser to intersect the mirror.)*
6. Pivot the mirror bracket on the spindle axle until the reflected laser beam is at an approximate height to intersect the laser housing.
7. Adjust the spindle tie rod in or out until the reflected laser dot is aligned with the centerline on the laser housing. Be sure to jam lock your tie rod into position.
8. Turn the laser off and remove the Accutoe Pro in reverse manner from which you installed it.



Aligning the left side. The right side can be substituted if desired.

9. Repeat steps 3 thru 6 from above on the left side of the kart.
10. With the scale attached to the laser housing, adjust the spindle tie rod in or out until the reflected laser dot is aligned with the scale line indicating your desired toe setting.
TIP: Most karters desire toe-out. For toe-out you should mount the laser so the scale is pointing in toward the center of the kart (right or left side). If you desire toe-in, simply flip the laser over so the scale is pointing outward from the kart.
11. Be sure to jam lock your tie rod into position.
12. Turn the laser off and remove the Accutoe Pro in reverse manner from which you installed it.
**TIP: Do not use any other fasteners to attach the laser other than those supplied with this kit! Using different fasteners can permanently damage the laser. NEVER screw a bolt into the side of the laser other than noted here! Please note that if you have to remove or install the scale to the laser housing it is important that you align the “zero line” of the scale with the centerline on the laser housing.*

3.4.2 Setting Toe with the Accutoe Pro Expansion Kit Option

The expansion kit allows you to align your chassis in an “as raced” form with wheels tires and driver in place. The accuracy of the Accutoe Pro System is the same but some racers prefer this method over the “knocked-down” version.

Aligning the right side. The left side can be substituted if desired.

1. With your kart and driver sitting on a flat surface (preferably your scales), remove the rear snap rings and front spindle axle nuts along with the outer hub spacers.
2. Lock your steering shaft into the desired position (usually with pitman arm at a 90° angle to the tie rods). Having a steering lock that will consistently repeat this location is required. The optional Accutoe Pro steering lock (part# 1145210) is recommended.
3. Install the rear axle extension inside the end of the axle.
4. Install the spindle axle extension on the front spindle so the end of the axle bottoms-out inside the extension.
5. Screw the laser directly to the rear axle extension with the installed ¼ x 20 stud and lightly hand tighten. Rotate the rear axle assembly until the laser is pointed forward in a horizontal plane.
6. Install the mirror bracket on the front spindle axle extension so the mirror faces the rear of the kart from the underside of the spindle axle.
7. Turn the laser on by pressing the button on the rear of the laser housing and aim the laser beam by rotating the rear axle so it hits the mirror in approximately the horizontal centerline. *(Please note that you may adjust the mirror bracket in or out to allow the laser to intersect the mirror.)*
8. Pivot the mirror bracket on the spindle axle until the reflected laser beam is at an approximate height to intersect the laser housing.
9. Adjust the spindle tie rod in or out until the reflected laser dot is aligned with the centerline on the laser housing. Be sure to jam lock your tie rod into position.
10. Turn the laser off and remove the Accutoe Pro in reverse manner from which you installed it.

Aligning the left side. The right side can be substituted if desired.

11. Repeat steps 3 thru 8 from above on the left side of the kart.
12. With the scale attached to the laser housing, adjust the spindle tie rod in or out until the reflected laser dot is aligned with the scale line indicating your desired toe setting. *Please note that most karters desire toe-out. For toe-out you should mount the laser so the scale is pointing in toward the center of the kart (right or left side). If you desire toe in, simply flip the laser over so the scale is pointing outward from the kart.*
13. Be sure to jam lock your tie rod into position.
14. Turn the laser off and remove the Accutoe Pro in reverse manner from which you installed it.

3.4.3 Setting Toe with the Accutoe Advanced Kit

The following directions, use the NEW Accutoe Advanced by Phantom. The Accutoe Advanced Kit allows you to check your toe and camber all in one step. Make sure you center your steering lock and place the locking pin into the steering block before setting toe and camber.



Instructions:

1. Insert the rear axle laser into the rear of the axle. Then, take the supplied T-Handle, insert it in the outer end of the laser housing and slowly turn counter-clockwise. This procedure will expand the collect on the end of the laser assembly and tighten the adapter inside the rear of your axle.
2. Replace your current spindle nuts with the supplied Accutoe Advanced Spindle Nuts.
3. Turn the spindle adapter into the spindle nut until it securely tightens against the end of the spindle.
4. Slide the Mirror / Camber Guage onto the spindle adapter and securely tighten the thumbscrews by hand. Do not tighten using pliers, etc.
5. Connect the battery pack to the rear laser. By doing so, the laser will automatically turn on. Rotate the axle so that the laser is pointing directly at the front mirror.
6. Adjust the mirror slightly so that the laser reflection is shown on the rear laser. Use the scale on the face of the laser to set your front end alignment.
7. Once the toe is set, adjust your camber to the desired setting (refer to your owner's manual for specific settings.)
8. Finally, remove the entire setup from one side of the chassis and install it on the other side of your chassis. The same step by step procedures are done on each side.

WARNING! This tool contains a laser! Lasers are very dangerous if not handled properly! Lasers can permanently damage the eyes of humans and/or animals. Do not direct this or any other laser into someone's eyes. Lasers are not toys and should be kept away from children at all times! Think Safe!

3.5 Body Work Mounting

Much like the seat, bodywork can also affect the performance of your chassis. Properly mounting the body is also important to achieving maximum performance from your kart. We will not attempt to cover every detail of how to mount your body because each style body requires a little different detail. The following is a quick overview to aid you in the process.

Phantom manufactures a body specifically designed for each model. We also have a video available that takes you step by step through the mounting of a body. Call your dealer or Phantom and ask for it by name, *From the Box to the Track*[™].

1. Mount a set of tires on the kart that are relative to the sizes you are expecting to run. Stagger, compound and air pressures are not important at this time; we simply need something to line the body to.
2. Put the kart on a flat surface and place the nosepiece over the front bumper. Place a spacer under the bottom of the nose to bring the nose up level with the bottom of the kart (A 2-by-4 works well).
3. Position the nose so it is centered over the wheels and so the wheel-wells are centered with the tires. Drill and mount the nose at the front.
4. If needed, install brackets to allow front tire clearance under nose. (Brackets are available from Phantom and come standard with the Champion's Edition[™].) These brackets should only apply a minimum amount of pressure to allow tire clearance. If you feel that an excessive amount of pressure is applied, that particular nose should not be used or something is not properly aligned.
5. Position side panels/pods to fit the nerf bars and align with the nose. Be sure to check that nerf bar widths are within technical requirements. These requirements can be found in your sanctioning body's tech manual.

TIP: If you are mounting a body that the sides connect to the nose, you may have to trim the back edge of the nose to get a perfect match between the sides and the nose.

6. After you make sure everything is properly positioned and trimmed, fasten the sides to the nose and then to the nerf bars. Three fasteners between the nose and the side panels on each side are sufficient. Putting too many fasteners will restrict chassis flex.
7. If you are utilizing a driver's bubble and bracket now is the time to install them. If you did not mount your bubble bracket when you were assembling your steering earlier then you need to mount it now. Install the bubble bracket to the steering column with the supplied 5/16"-24 x 2 1/4" hex bolt. Then mount the driver bubble (fairing) to the bracket in a manner that it does not restrict the driver's vision or ability to exit the kart.

TIP: When mounting your driver's bubble make sure you check your rule book for mounting specs. Normally the bubble has to be 3" from the steering wheel for hand clearance and 6" from any bodywork.

8. Take time to go back over the complete body and do any trimming or sanding to make your job complete. Also take time to check behind yourself to make sure all fasteners are secure and free of potential safety problems. Use your best discretion with any safety concerns because the final decision is yours.

TIP: We recommend that you use all Phantom original body components to get the proper fit and ultimate performance out your chassis. Whenever you are deciding on any style body work consult your rule book for any regulations that may affect what you use and how you mount it.



Using 1/4 -Turn Fasteners (“Dzus” style)

1. Identify the mounting brackets on the nerf bars and the front bumper. Inset the rivets with the long ends facing away from the bracket. Place the spring with the open ends facing the bracket and rivets. Use .250 spring for the front bumper brackets, .300 for the nerf bar brackets.
2. Drill a hole for the 1/4 turn fastener in your bodywork. Insert the fastener and use the plastic washer to secure the fastener to the bodywork.
3. Use an 3/16 Allen wrench to lock the fastener on to the spring.
4. When changing bodywork, just unlock the fastener from the spring and remove the sides or nose.

3.6 Other Hardware Mounting

Now it's time to mount any other hardware that you intend to have on the kart during competition. This will include things such as motor, drive train, oil catch can, tach, etc... Anything you bolt to the kart will affect the weigh-out so you need to get them all on at this time. There are other publications that will help you with this step but the most important thing to remember is **safety first**. Be sure to check behind your work. **Note: Please see enclosed Setup Sheet for numbers to give you a starting point for weighing out your kart.**

4.0 ICON SETUP INFORMATION

4.1 ICON Caster Information

Caster Block Design: Two ways to set your Caster

Your new ICON incorporates a **Caster Block Design** that allows you two different ways of setting caster. One, Phantom makes several different Caster Blocks for each side that will achieve different caster settings

DIAGRAM 4.1B SETTING CASTER



NOTE: Right Front Frame plate has two lines for the different lead settings. Be sure to use the correct line. See Section 4.3 for further details.

(see diagram 4.1 A.). **This is the more accurate of the two ways and this is the way we recommend setting your caster.** Second, each caster block is marked on the top to allow you to infinitely adjust your caster. If you remove the top pin from the frame, you can rotate the caster block around the center pin to adjust the caster. This gives you the ability to set your caster to any degree you desire but you will lose some accuracy over using the dual pin design.

If you choose to set your caster to an odd number such as 7°, 9° or 11° you will need to set the centerline on the frame between the two appropriate marks on the Caster Block.

Please note that the right front of the ICON has adjustable lead. You have the choice of two different lead settings. This lead difference causes the need to have two different centerline marks on the right front frame plate. Be sure to use the correct centerline mark for the lead setting you are using.

What to expect from changing caster

The intent of these blocks is to tune the feel of the kart to compliment the driving style of the driver. Please DO NOT commonly change these blocks in the middle of a race day to accommodate track conditions. The major difference you will see when you change caster is in the drivability of the kart. Lower caster causes the kart's steering to have ***much less resistance*** and may cause less experienced drivers to become darty or jerky. For this and other occasions, you may find that using a “non-recommended” caster may work to your advantage.

4.2 ICON Camber Information

If you are not accustomed to the “reverse yoke” design or the camber adjustments of the ICON, please take a few minutes to look over Diagram 4.2 and notice how it all works. The better you understand your chassis, the better it will perform for you.

The new ICON allows the simplest camber adjustment of any chassis on the market today. You do not need to take the spindles off or the kingpin bolts out... you adjust the camber with the kart on the scales and the driver in the seat. Notice in Diagram 4.2 that the kart has an inner and an outer jam nut on the top ball joint. By adjusting these nuts in the direction that is noted in the diagram at the top the page you can adjust your camber accordingly.

Through our testing, we have found that we can get better results out of adjusting camber than adjusting caster. From there you must take driver feedback, tire temperatures and the overall speed of the kart into con-

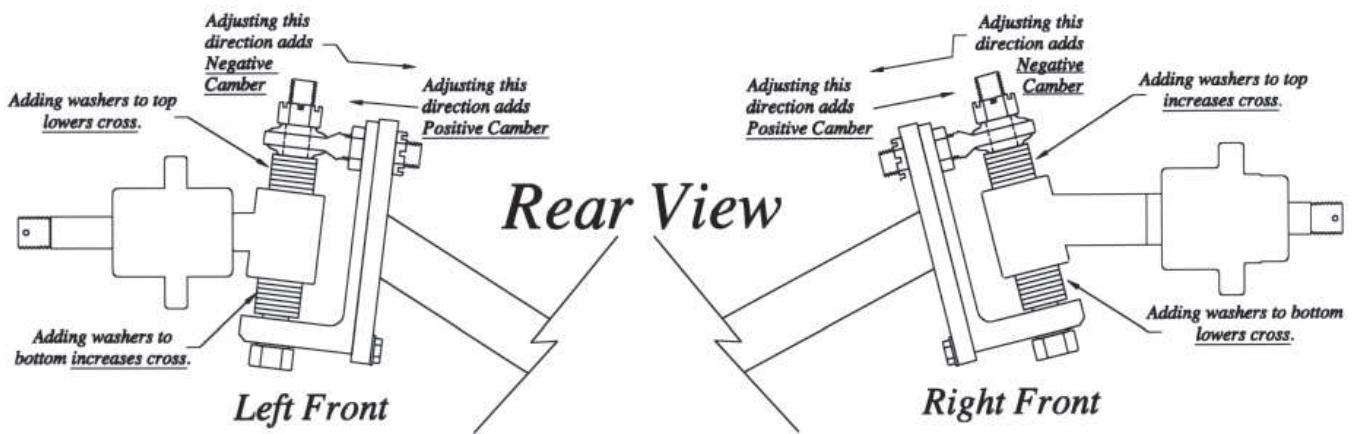


DIAGRAM 4.2 CAMBER SETUP

sideration when adjusting your camber. Each driver will find a particular camber setting that will suit his/her driving style the best. No one can do it for you or tell you what will work the best for you. That's up to you.

Please note that you should only compensate for one condition. Do not add up several lines to come up with a major change. Also note that these are just recommendations for a starting point. If you find something that works better for you in your situation, please use those settings.

Recommended Camber Settings for the ICON

<i>Track Configuration</i>	<i>Left Front</i>	<i>Right Front</i>
Flat Dirt Track	+ .25 to + .5	-2 to -2.75
Banked Dirt Track	+ .5 to + .75	- 2.75 to -3.5
Flat Asphalt Track	+ .25 to +1	-2.25 to -2.75
Banked Asphalt Track	+ .5 to +1	-2.75 to -3.5

<i>If your track is (Compensate for only one)</i>	<i>Left Front</i>	<i>Right Front</i>
Hard & Dry	Reduce -.5	Increase +.25
Damp & Tacky	Increase +.5	Reduce -.25
Small & Tight	Increase +.5	Increase +.5
Large & Sweeping	Reduce -.5	Reduce -.25

These settings are actual camber as checked with a camber gauge! ***Be sure to recheck your toe after making a major camber adjustment!*** For more information about how camber settings effect a chassis, get your copy of *Top Secret* or *Caster & Camber* or join the *Top Secret Video Club* so you can stay up to date on all the latest secrets from the Pros!

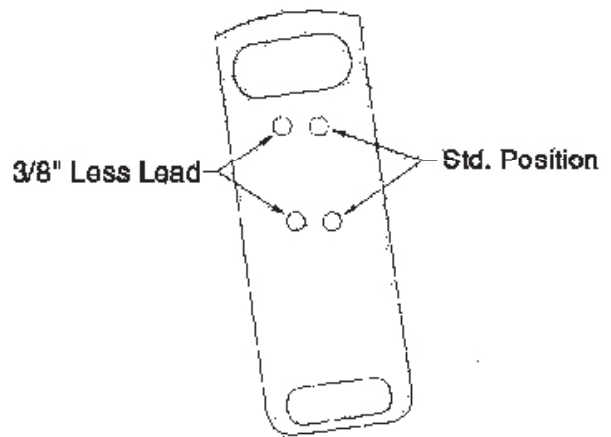
4.3 ICON RF Adjustable Lead

The Phantom ICON is equipped with a feature that allows the racer to adjust the lead in the chassis to fit his/her driving style. If you will notice, the right front camber plate utilizes threaded pins instead of dowel pins. These threaded pins can be removed with a 5/32" Allen wrench and installed in an optional set of holes that shortens the right side wheelbase by 3/8". Reducing the lead will often times make the front end of the kart more responsive. Each racer will need to experiment with the different settings to see which one better suits his/her driving style and track conditions. Be sure to check your toe and camber settings after you change the lead!

NOTE: Right Front Frame plate has two lines for the different lead settings. Be sure to use the correct line.

4.4 Weigh-Out Information

Please see the enclosed Setup Sheet for numbers to give you a starting point when weighing out your kart.



Right Front Frame Plate

Remember

When you are weighing out your kart, have everything as you intend to race. Meaning, set your stagger, air pressure, type of tires and etc. just like you are going to head out onto the track except put it on the scales. Changing these variables after you weigh-out your kart will cause you to become confused when you start to make changes at the track. If you know how the kart is weighed in a certain condition, you can make more educated decisions.

Please Note

Every time you weigh-out your kart, you may be adding, removing or just moving around ballast weight. Please notice that the weight brackets on the chassis are limited to 5 pounds per bracket. Using more than the maximum 5 pounds can cause these brackets to fail. Also use a minimum 5/16" Grade 8 bolt, double nut and cotter pin. Also, to prevent damage to the weight brackets, use a rubber grommet between the ballast weight and the bracket. These precautions will ensure the safety of you and your competitors. (See diagram on p. 24)

Scaling your chassis is one of the most important steps in having a successful chassis setup. Spending a little extra time scaling your chassis will save you time getting around the track!

It's VERY important that you have a good set of scales and have them set-up properly. Throwing a set of bathroom scales onto a concrete floor is better than nothing but not very accurate. If your scales are not properly level, your final numbers will not be accurate either. Consider this... one spindle washer is 1/16" thick, so for every .060 that your scales are out of level, that equals one spindle washer.

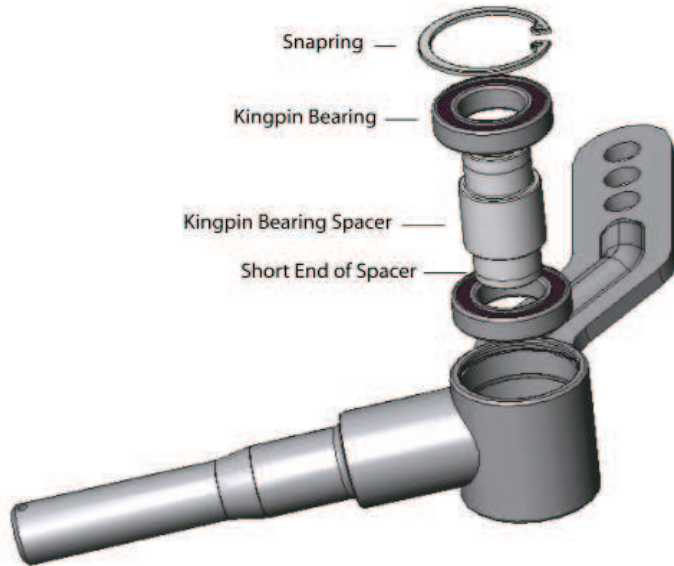
For more information about setting up your scales and how different types of scales affect your weigh-out, get your copy of *From the Box to the Track* video or *Scales & Chassis Dynamics* video.

Many racers experience the cross weight of a kart changing from one run to the next or even from one time on the scales to the next. The leading factor to this is tires and in what position they come in contact with the scales. Kart tires are bias-ply, which results in excessive run-out (high and low places). Allowing the tires to sit on the scales at different rotations will result in the cross weight varying up to two percent. Even though this has nothing to do with the chassis, the chassis is always the first blamed. One good habit that will correct this problem is to always place the valve stems of the wheels in the same location when you weigh-out your chassis. This will save you some confusion and save Phantom a phone call.

4.5 ICON Spindle Options

ICON Spindles

Our newest spindle design utilizes a new assembly and manufacturing style that allows our kingpin bearings to be fit securely within the spindle barrel. By placing the kingpin bearings on an internal bearing spacer,



which distributes the load evenly, we are eliminating the direct load once applied to both the top and bottom kingpin bearings. By using this new design we have found that a driver's steering input will now be less than it once had to be, when the bearings had a direct load applied. In addition, with less load on each bearing, we expect these bearings to have an extended life cycle.

5° Spindle and Block

The 5° spindle and Castor Block are designed specifically for asphalt applications, but many dirt racers have learned to use it to their advantage as well. This setup changes the left front KPI from the standard 10° to 5°. The main difference you will see in your chassis' performance is the amount of front-end bite that the kart will have. This setup will allow the kart to turn better in the center of the corner.

Please Note

The 5° spindle (part# 1111003L) must be used in conjunction with the 5° caster block (part# 111140L05), and cannot be used separately. Also, the 5° setup is only available for the left front.

Please Note: Your kingpin bearings have been assembled using a small amount of Loctite to ensure these bearings stay in place under race conditions. When it's time for you to replace these bearings, please contact PRC in order to get all the necessary parts!

Now you're ready to start burning the track up! **Please take time to go over your work and make sure everything is safe.** Check all fasteners and cotter pins to make sure they are tight and in place. A little time now could not only save you from falling out of a race, it could save you or your driver from injury.

Please remember, racing is a dangerous sport. Wiggins Kart Shop, Inc. and/or Phantom Racing Chassis® is not liable for injuries that may occur while using any product/s we sell and/or manufacture. The final decision of the safety and use of any product is the responsibility of the user. The user accepts all responsibility. All products that are sold by Wiggins Kart Shop, Inc. and /or Phantom Racing Chassis® are intended for professional racing ONLY!

5.0 BEARING MAINTENANCE

5.1 PRC Lubable Rear Axle Bearings

Since your kart is equipped with PRC Lubable Axle Bearings, please take a few minutes to read and follow this section in order to get the maximum life and performance out of these bearings. With proper maintenance, these bearings may very well outlast your chassis.

It is important that you use the correct type of oil to achieve maximum performance. Along with your chassis, you received a 2 oz. bottle of PRC Performance oil. We have found this oil to perform very well under racing conditions. This 2 oz bottle should last for a few weeks of racing and additional bottles can be purchased at your Phantom dealer (part # 1115510.) PRC Performance oil is also available in 6 oz. bottles (part #1115509.)

Your bearings are pre-lubed at the factory, so there is no need to add additional lubrication prior to use. After you put your chassis into use, **you should lube the bearings each week**. The amount of oil needed each week will depend upon the amount of contaminants your bearings run in. If you run on a dusty dirt track you will want to use enough oil to flush the dust and dirt out of the seals before you leave the track. But if you run on an asphalt track, you will only need to add a few drops each week to replenish the oil that was wasted through normal use. Be sure to remove any excess oil that may accumulate around the outside of the bearing. If this excess oil is left on the outside it will cause dust, dirt, and other contaminants to stick to the outside of the bearing. If left, such contaminants will work their way into the bearing and cause the bearing to fail.

It is important that you use the correct type of oil to achieve maximum performance. Along with your chassis, you received a 2 oz. bottle of oil. We have found this oil to perform very well under racing conditions. This 2oz. bottle should last for a few weeks of racing and additional bottles can be purchased at your Phantom Dealer (part # 1115510). Bottles of PRC Bearing Oil are also available in a 6.0oz size. (part # 1115509)

In order to lube your bearings, simply remove the top half of the cassette, loosen the axle, and turn the bearings so that you can apply the oil into the hole on the top of the bearing. You may need to spin the bearing in order to bring the hole into view. When finished, simply bolt your axle assembly back together, making sure to tighten the cassette bolts to the specified tightness.

PLEASE NOTE: When you wash your chassis, **DO NOT use high-pressure water or air around the bearings!** Even the pressure of a garden hose can force water and grit past the seals and inside the bearings. Once this grit is inside the bearings it will cause the bearing to fail. Simply wipe the grit from the outside of the bearings with a rag and flush the bearings out with the oil listed above. This will clean the seals from the inside out and greatly prolong bearing life.

Tightness or Tight Spots

Should your axle assembly suddenly become tight or have a tight spot in the rotation, chances are the bearings have somehow gotten in a bind. The fix is simple. Simply loosen one of the bearings from the axle. To do this, loosen the setscrews that lock the inner race to the axle and loosen any axle collars that may be used. Spin the axle and see if the tight spot or tightness is gone. If it is, retighten the setscrews and axle collars and you're ready to go. If this does not remedy the problem, the bearings may be bound to the cassette. If that is the case, try tapping the cassette firmly with a rubber hammer while spinning the axle.

Should you remove your bearings from the cassettes, refer to the diagram below to ensure you properly assemble them again.

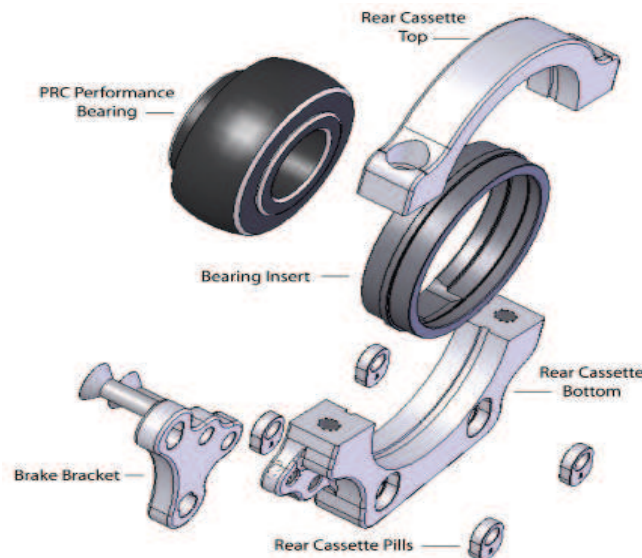


DIAGRAM 5.1

Our new Rear Cassette utilizes a split design that allows our PRC Performance bearing to be securely clamped within the top and bottom cassette halves. In addition, the PRC Performance bearing is placed inside a bearing insert, shown above, that allows the fit and tolerance of the bearing within the cassette to be much more precise than ever before.

Please Note: We highly recommend that as part of your weekly maintenance you check the tightness of the cassette cap bolts and the bolts that connect the cassette to the frame. Recommended Torque Specs are, Cassette Cap Bolts : 175 in-lbs and Cassette Frame Bolts: 200 in-lbs.

5.2 Rear Cassette Pills

Your new Icon chassis is designed with interchangeable slugs in each of the rear cassettes. These slugs allow you even more adjustability than before. However, these slugs are not to be used for fine tuning purposes, as these slugs will significantly change the handling of your chassis and we recommend not changing them on a regular basis.

The Left Rear Cassette has been designed so that you may use the slugs to increase or decrease the amount of cross weight in your chassis simply by raising or lowering the ride height.

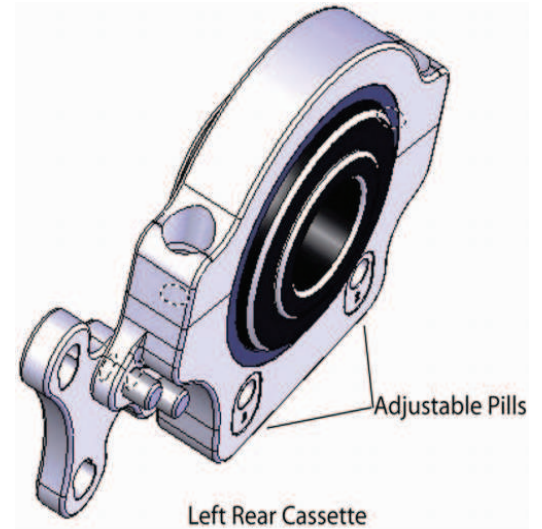


DIAGRAM 5.2

The Right Rear Cassette on the other hand has been designed so that you may move the Right Rear forward and back, also known as adjusting the rear lead of the chassis. When adjusting the lead, the basics are fairly simple, however, the effects from these adjustments can be very significant so please be careful if you choose to adjust your lead.



DIAGRAM 5.3

In order to fully utilize this new feature, please understand that this adjustment is meant to only be used when you are setting a baseline setup for your chassis. These changes will drastically influence the amount of cross weight the chassis will have (when LR is adjusted) and the amount of lead in the chassis (when RR is adjusted.)

The amount of cross weight that will change when the left rear pill is adjusted is dependent on several factors. These factors include the seat positioning, driver size, stagger, and your wheel hub settings. You can expect that with each incremental change, 3%-5% of cross weight will be changed. We currently have 3 pills available for the ICON chassis, 0", 1/16" and 1/8". Each kart comes standard will the 0 pills already installed. We recommend that if you do choose to make this adjustment, that you only move one increment at a time.



DIAGRAM 5.4

An easy way to remember how to adjust the pills is the following...If you want to increase your cross weight, place the pill into the cassette with the numbers facing downward. If you want to decrease your cross weight, place the pill into the cassette so that the numbers are upward.

Please keep in mind, this is not a fine tuning adjustment and should only be used when significant changes are desired.

5.3 Kingpin Bearings

Your king pin bearings for the most part are maintenance free. These bearings are grease filled and sealed to prevent dirt from entering the bearing under normal conditions. It is important that you clean around these bearings for the bearings to work properly. Any dirt or grit that may accumulate around the outside of the bearing should be wiped away with a rag. You can lubricate the bearings with some light grease or WD-40 and this will help prevent any friction with the king pin bolt and help to keep your steering free. If the bearings become worn or feel tight, then it is time to replace them.

These bearings are under a load which can cause them to fail. Since these bearings control your front geometry, it is a good idea to replace the bearings a couple times per year.

PLEASE NOTE... these bearings have a spacer which aligns them inside the spindle barrel. Make sure that when you replace the bearings, you insert them back into the spindle in the same way that they were originally. The proper assembly is shown in Diagram 4.4 on page 19.

5.4 Front Hub Bearings

Your front hub bearings are for the most part maintenance free. These bearings are grease filled and sealed to prevent dirt from entering the bearing under normal conditions. It is important that you properly clean around these bearings in order for these seals to work properly. Any dirt or grit that may accumulate around the outside of the bearing should be wiped away with a rag to prevent the grit from eventually damaging the seal. DO NOT use high-pressure water or solvents to remove this grit. The high pressure will force the grit past the seal and into the bearing.

After the hub bearings have been run for some time and start giving problems, it's best to just replace the complete bearing. Removing the factory seals to clean and re-lubricate the bearings is sometime effective but often the factory seals are damaged.

*PLEASE NOTE: If your front hub is equipped with a spacer between the bearings. All hubs with identical size bearings are originally equipped with a spacer at the factory. This spacer allows you to firmly tighten the spindle nut to eliminate any play on the spindle shaft. If there is no spacer between the bearings, the nut can only be finger tight. **The ICON right front hub does not allow a spacer and should only be finger tight.***

6.0 BRAKE INSPECTION AND MAINTENANCE

When it comes to your driver's safety, there is nothing more important than your brake system. You should inspect the complete brake system each week for things such as fluid level, pad wear, pad gap, fluid leaks, loose fasteners, and etc. Anything that may look suspicious or unsafe in the brake system should be addressed and fixed before the kart is put back on the track. *Note: Brake bracket tightness should be checked regularly. Torque Specs are 175 in-lbs.*

6.1 BLEEDING INSTRUCTIONS

1. Be sure all hydraulic connections are secure. Never use Teflon tape to seal the fittings in the castings. An appropriate Teflon paste like that used from the manufacturer is recommended. The high-pressure tubing should be inserted completely into the cap and ferrule. From finger tight, the fitting cap should be tightened two turns. This should leave a gap of about .050" between the cap and the hex part of the fitting body.
2. Remove the filler plug from the master cylinder top and fill reservoir with *dot-5 silicone brake fluid only!* Stroke the master cylinder lever arm a full stroke and open the bleed screws on the caliper for about two seconds then close. Allow the master cylinder arm to return to the rest position and wait approximately ten seconds to allow for the fluid in the reservoir to transfer into the bore of the master cylinder. Repeat the process of stroking the master cylinder again, open and close the bleed screws the same as before wait again. Continue this procedure until a firmer pedal is realized (depending on the length of line used, this will probably be four to six times)
3. After the pedal has become reasonably firm, take shorter strokes of the master cylinder with the bleed screws open so as to allow only a short spurt of brake fluid to escape. For the finishing process the brake pedal should be held down firmly as possible before opening the bleed screws to purge as much air with the escape of fluid as possible.
4. Check all hydraulic connections for any possible fluid leaks.

6.2 Caliper Rebuild Instructions (Part #: 15352)

Disassembly:

1. Remove, caliper from kart and remove brake lines.
2. Remove the brake pads using a 3/16" Allen wrench.
3. Wrap a rag around caliper and hold the caliper body with the piston facing down and away from you.
4. Now carefully blow air into the fitting with an air hose until piston blows out of bore.

Clean and inspect:

1. Clean all parts in a cleaner such as mineral spirits.
2. Examine the bore for any unusual wear.
3. Sand bore by hand with #600 grit sand paper, recheck and re-clean.

Assembly:

1. Lubricate the bore with silicone brake fluid, WD-40, Triflow, etc.
2. Install new piston in bore.
3. Install pads and tighten to 110-120 inch pounds of torque.
4. Assemble to kart and install brake lines.
5. Bleed with dot-5 silicone brake fluid.

6.3 Master Cylinder Rebuild Instructions (Part #: 15251)

Disassembly:

1. Remove cotter pins and washers.
2. Drive pivot pin out with a drift pin to remove lever arm assembly.
3. Remove boot.
4. Hold down on m/c piston and remove piston and spring. If piston will not come out of the bore on it's own, remove the bottom fitting, then using a long, thin drift pin, go into the center of the piston so no damage to the m/c bore occurs.
5. Remove the cap screws and o'rings from cap.

Clean and inspect:

1. Clean all the parts in a cleaner such as mineral spirits.
2. Examine the bore for any unusual wear.
3. Sand bore by hand with # 600 grit sandpaper, recheck and clean.

Assembly:

1. Insert new cap screws into cap and push on new o'rings from the bottom side of the cap.
2. Start cap screws into place but leave loose, now pull new cap o'ring into place and tighten screws until cap pulls all the way down on body.
3. lubricate the bore with appropriate brake fluid
4. Put new spring in new piston and very carefully start seal down into bore with a rocking motion until seal passes the snap ring groove. This must be done very carefully!
5. Hold down on piston and install the new snap ring.
6. Install new boot.
7. Line up the lever arm and install new pivot pin.
8. Install new cotter pins and washers.
9. Pull on the lever arm all the way to be sure the spring has aligned properly in the piston. If it should feel like the action is not smooth, check position of the spring by looking through the fitting hole. Align if necessary using the thin drift pin.
10. Reinstall the fitting that may have been removed.
11. Master cylinder is now ready for use! Assemble on kart and bleed with dot 5, silicone fluid.

Again, keeping your brakes in proper working order should be one of your highest priorities, so please take time to inspect your complete brake assembly **each week**. If you find **anything** suspicious or out of the ordinary, please take time to correct it or contact Phantom Racing Chassis or Martin Custom Products. Either Phantom or MCP will be glad to inspect your system for problems, *free of charge*, to insure your safety so do not hesitate to return your system if you see a potential problem.

7.0 REAR AXLE POSITIONS

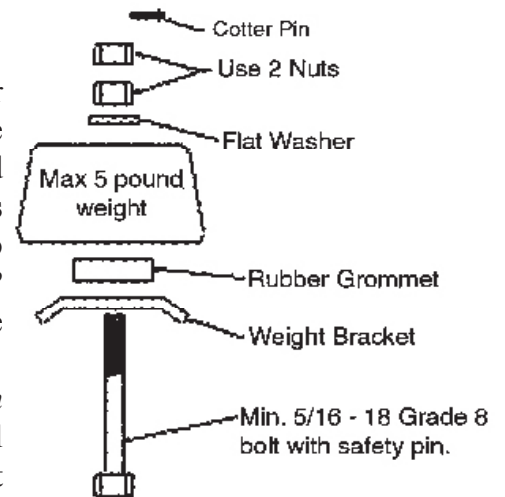
Your Phantom chassis allows you to adjust your rear ride height by adjusting the rear axle position. Most models of our chassis have 2 or 3 available positions for you to choose from. All karts are shipped in the most commonly used position, which is the “raised position” or with the axle in the lowest position. This can get a little confusing so please note the following... When you lower the axle, this raises the rear ride height of the chassis. When you raise the axle, this lowers the rear ride height of the chassis.

There are two main reasons you may want to change the axle position. One is ground clearance. For rougher tracks, you will raise the kart, lower the axle, to get enough ground clearance to miss the bumps. While on smooth tracks you can lower the kart, raise the axle, to reduce the weight transfer. That brings us to the second reason, weight transfer. As you increase the ground clearance of a chassis, you also increase the vertical CG, which creates more lateral weight transfer. Many racers use this as a tuning tool to increase or decrease side bite. For more information on this subject, get your copy of these Top Secret videos: *Top Secret* or *Scales: VCG and Chassis Dynamics*.

8.0 ADDING BALLAST WEIGHT (LEAD)

Another very important safety feature that many racers often-over look is how, where and how much ballast weight they are adding to the kart. Please note and adhere to the warning stickers on the frame and the embossed warning in the chassis weight brackets. **These brackets are designed to hold a maximum of 5 pounds per bracket!** Also note the recommended fasteners on the frame sticker. **Minimum 5/16” Grade 8 bolts with jam nut and safety pin!** These notices are for the safety of you, your competitors and the fans.

It is also very important that you *use a rubber grommet between the ballast weight and the chassis weight bracket*. This grommet will prevent the bracket from being damaged when you tighten the ballast weight to the bracket. Most ballast weight is made of lead. Because lead is softer than the steel bracket, when you tighten the lead weight directly to the bracket it will allow the bracket to pull up into the soft lead and bend the bracket. If you continually bolt the lead directly too the bracket without a grommet, it will cause the bracket to fail and break. So please take a few minutes to install a rubber grommet under each weight you bolt to you chassis.



9.0 PAINT CARE AND CLEANING

Your new Phantom chassis is coated with a state of the art powder coating process to ensure your chassis will stay looking great for years to come. In order to get the maximum life and appearance out of your powder coated chassis, it's important to properly maintain your chassis surface. Just like any painted surface, it's important that you apply a coat of wax to protect the surface from scratching and fading. Depending on how often you race your kart, you should wax your chassis and it's components every 1 to 4 months. If you race your kart more often, you should wax it more often.

Be sure to wash your chassis between races with water and a mild detergent such as any of the popular car washing detergents. **It is not recommended to wash your chassis with high pressure.** High pressure can remove the paint and force water and dirt into all of the bearings on your kart. A gentle garden hose and some elbow grease will do just fine. **Do not use any high strength detergents or solvents to clean your chassis.** They will damage your paint by causing it to fade, crack and may even remove the paint all together. Using such detergents and solvents will also fade and/or remove the anodizing and oxidizing of the components

After you have washed your kart, be sure to **apply a little surface oil to the black oxide parts** such as the rear axle, steering shaft, and peddle rods. WD-40, LPS, etc. works fine. These parts may begin to rust if they are not kept lubricated. While you're at it, you need to hit the chain with a little lube too or it will also rust.

Most electronics do not like to be washed. Unless your instruments such as your tachometer and lap timer are waterproof, you may want to remove it prior to washing. *(Just a suggestion)*

10.0 BENT OR BROKEN PARTS

If you race, you're going to get into wrecks and you're going to damage some parts. Before you repair those parts yourself, consider the safety factor. **Phantom Racing Chassis does not recommend repairing any parts that are damaged.** Each component on your kart is there for a reason and if that component does not work properly, it may be unsafe. Example, The nerf bars are there to act as a crush zone that will absorb energy when the kart is hit in the side. Once that bar has been crushed, it has done its job and needs to be replaced. If you straighten that bar and reuse it, it will not provide the same protection for the next hit. Please consider the safety of your driver before you put him/her back into competition with damaged parts. **After all, the final decision to the safety of your chassis rests on you every time your kart goes on the track!**

Racing is a dangerous sport. Wiggins Kart Shop, Inc. and/or Phantom Racing Chassis® is not liable for injuries that may occur while using any product/s we sell and/or manufacture. The final decision of the safety and use of any product is the responsibility of the user. The user accepts all responsibility. All products that are sold by Wiggins Kart Shop, Inc. and /or Phantom Racing Chassis® are intended for professional racing ONLY!

11.0 PERFORMANCE

Recommended Tire and Wheel Size

Due to the fact that our chassis are used all over the US, from the Saturday night bullrings, to the week-long Grand National events, we simply cannot predict what type of situations you will encounter. Different track configurations and track surfaces will cause you to run the spectrum on tire sizes and compounds. The best advice we can give you on choosing the tires you should start with, is to contact some of the racers that normally run at the track you are going to. Also, you should definitely contact the local Authorized Phantom Dealer that services that track for their recommendation. For more information about tires and how they work, check out the *Top Secret Video Club*. There are two videos dedicated to kart tires. (Tires & Rims Part #116004 and Tires Vol. 2 Part #116006.)

Below are some recommended wheel widths to start with on your new Phantom Chassis. Once you have raced your chassis a few times, you may find that using a different size may work better for you, so do not be afraid to try. For more information about how wheel sizes affect the handling of your chassis, join the *Top Secret Video Club*.

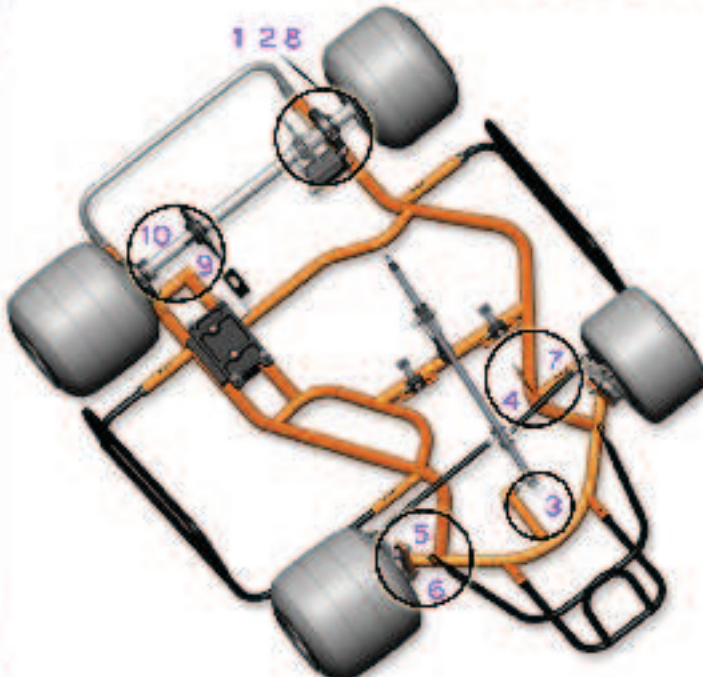
Asphalt Oval Tracks (all classes)	Dirt Oval Tracks (Jr. Classes)	Dirt Oval Tracks (Adult Classes)
LF – 6” RF – 10”	LF – 6 ½” RF – 10”	LF – 6 ½” RF – 10”
LR – 6” RR – 10”	LR – 8 ¼” RR – 10”	LR – 8 ¼” RR – 10”

12.0 SERIAL NUMBERS

It's important to locate and record your serial number as soon as possible. Please write it on the front of this manual as well as on your registration card. When you send us the registration card, we will send you a bottom nose decal as a thank you. We will also keep your number on file for you. With this number you will gain access to personalized setup assistance and other technical advice not available to non-Phantom drivers. You can register a new or used kart. If you can't find your registration card, you can register on our website or over the telephone.

All serial numbers are a 6 digit number. They do not begin with "6" or "PN" or "11". They can be found on a stamped silver plate on the rear horizontal engine rail, behind the engine. If you have any problems locating the serial number, please contact us.

PHANTOM SERIAL NUMBER LOCATOR

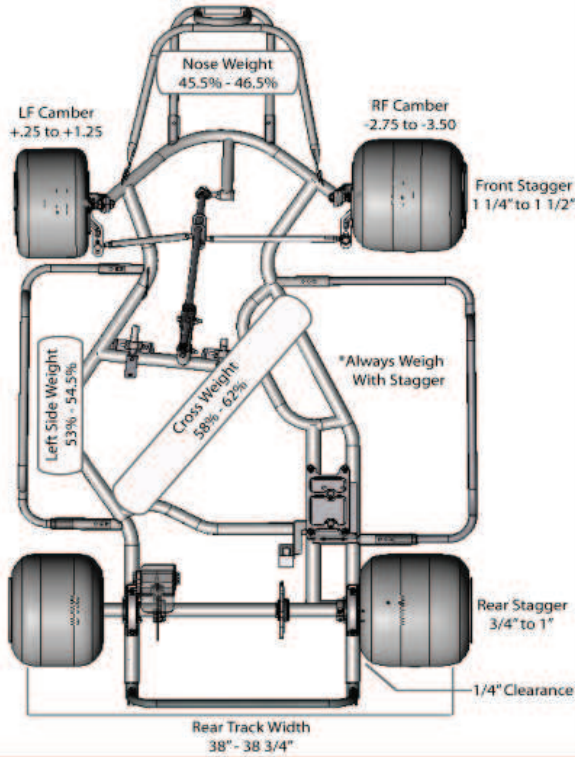


1	1994	1998	Stalker
2	1997	1998	Banshee
3	1998	2000	Banshee
4	2001	2002	Banshee
5		1999	Gauntlet
6		2000	Nemesis
7	2001	2004	Nemesis
8	2004	2007	Phenom
9		2008	Phenom
10	2007	2009	ICON

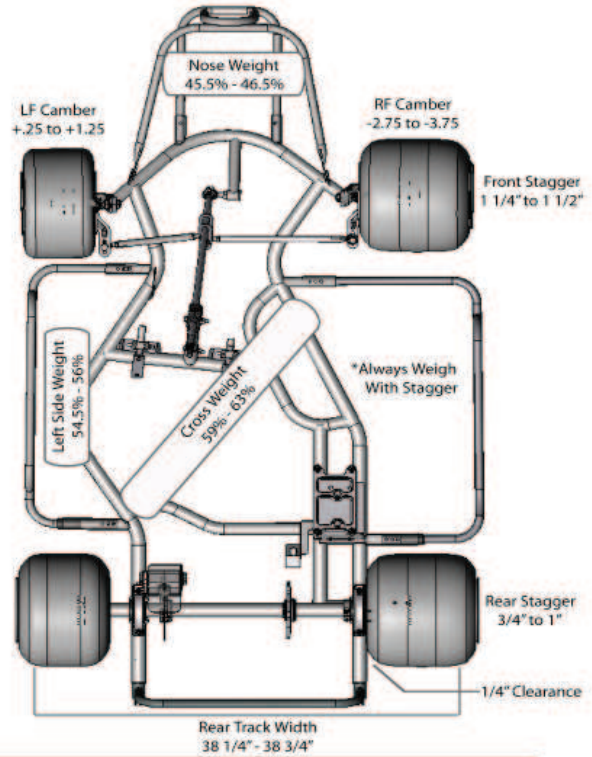
First Two Digits Of Each Serial Number Dictate the Year in Which the Chassis Was Manufactured.

ICON Set-Up Sheet

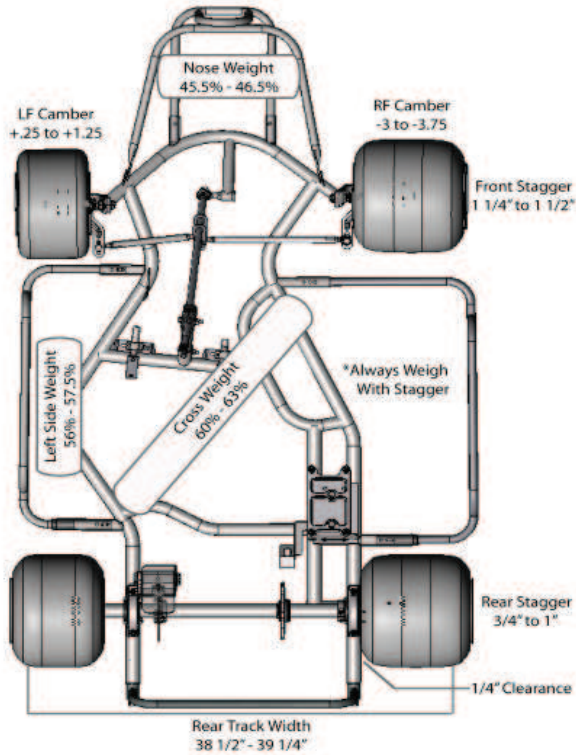
Jr. Sportsman 1 & 2



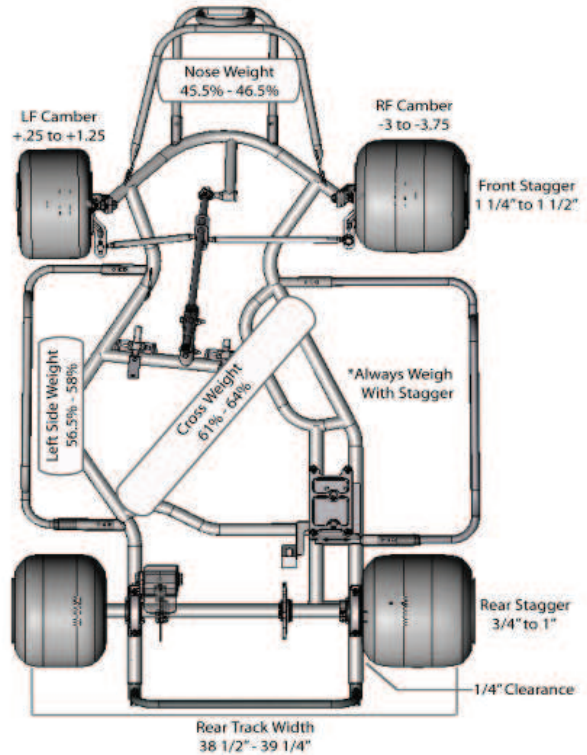
Jr. Restricted & Jr. Stock



Adult Stock



Adult Modified



* Please Note: These are starting suggested setups only. You may find that another setup will work better for your situation. Also, do not hesitate to contact your local Authorized Phantom Racing Chassis Dealer or Distributor for additional support.



Gear Ratio Chart

Phantom Racing Chassis

Front Sprocket

Rear Sprocket

	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
54	8.00	5.40	4.91	4.50	4.15	3.88	3.60	3.38	3.18	3.00	2.84	2.70	2.57	2.45	2.35
56	8.22	5.60	5.09	4.67	4.31	4.00	3.73	3.50	3.29	3.11	2.95	2.80	2.67	2.55	2.43
58	8.44	5.80	5.27	4.83	4.46	4.14	3.87	3.63	3.41	3.22	3.05	2.90	2.76	2.64	2.52
60	8.67	6.00	5.45	5.00	4.62	4.29	4.00	3.75	3.53	3.33	3.16	3.00	2.86	2.73	2.61
62	8.89	6.20	5.64	5.17	4.77	4.43	4.13	3.88	3.65	3.44	3.26	3.10	2.95	2.82	2.70
64	7.11	6.40	5.82	5.33	4.92	4.57	4.27	4.00	3.76	3.56	3.37	3.20	3.05	2.91	2.78
66	7.33	6.60	6.00	5.50	5.08	4.71	4.40	4.13	3.88	3.67	3.47	3.30	3.14	3.00	2.87
68	7.56	6.80	6.18	5.67	5.23	4.86	4.53	4.25	4.00	3.78	3.58	3.40	3.24	3.09	2.96
70	7.78	7.00	6.36	5.83	5.38	5.00	4.67	4.38	4.12	3.89	3.68	3.50	3.33	3.18	3.04
72	8.00	7.20	6.55	6.00	5.54	5.14	4.80	4.50	4.24	4.00	3.79	3.60	3.43	3.27	3.13
74	8.22	7.40	6.73	6.17	5.69	5.29	4.93	4.63	4.35	4.11	3.89	3.70	3.52	3.36	3.22
76	8.44	7.60	6.91	6.33	5.85	5.43	5.07	4.75	4.47	4.22	4.00	3.80	3.62	3.45	3.30
78	8.67	7.80	7.09	6.50	6.00	5.57	5.20	4.88	4.59	4.33	4.11	3.90	3.71	3.55	3.39
80	8.89	8.00	7.27	6.67	6.15	5.71	5.33	5.00	4.71	4.44	4.21	4.00	3.81	3.64	3.46
82	9.11	8.20	7.45	6.83	6.31	5.86	5.47	5.13	4.82	4.56	4.32	4.10	3.90	3.73	3.57
84	9.33	8.40	7.64	7.00	6.46	6.00	5.60	5.25	4.94	4.67	4.42	4.20	4.00	3.82	3.65
86	9.56	8.60	7.82	7.17	6.62	6.14	5.73	5.38	5.06	4.78	4.53	4.30	4.10	3.91	3.74
88	9.78	8.80	8.00	7.33	6.77	6.29	5.87	5.50	5.18	4.89	4.63	4.40	4.19	4.00	3.83
90	10.00	9.00	8.18	7.50	6.92	6.43	6.00	5.63	5.29	5.00	4.74	4.50	4.29	4.09	3.91
92	10.22	9.20	8.36	7.67	7.08	6.57	6.13	5.75	5.41	5.11	4.84	4.60	4.38	4.18	4.00
94	10.44	9.40	8.55	7.83	7.23	6.71	6.27	5.88	5.53	5.22	4.95	4.70	4.48	4.27	4.09
96	10.67	9.60	8.73	8.00	7.38	6.86	6.40	6.00	5.65	5.33	5.05	4.80	4.57	4.36	4.17
98	10.89	9.80	8.91	8.17	7.54	7.00	6.53	6.13	5.76	5.44	5.16	4.90	4.67	4.45	4.26
100	11.11	10.00	9.09	8.33	7.69	7.14	6.67	6.25	5.88	5.56	5.26	5.00	4.76	4.55	4.35



Chassis Weigh-out Sheet

Chassis - _____

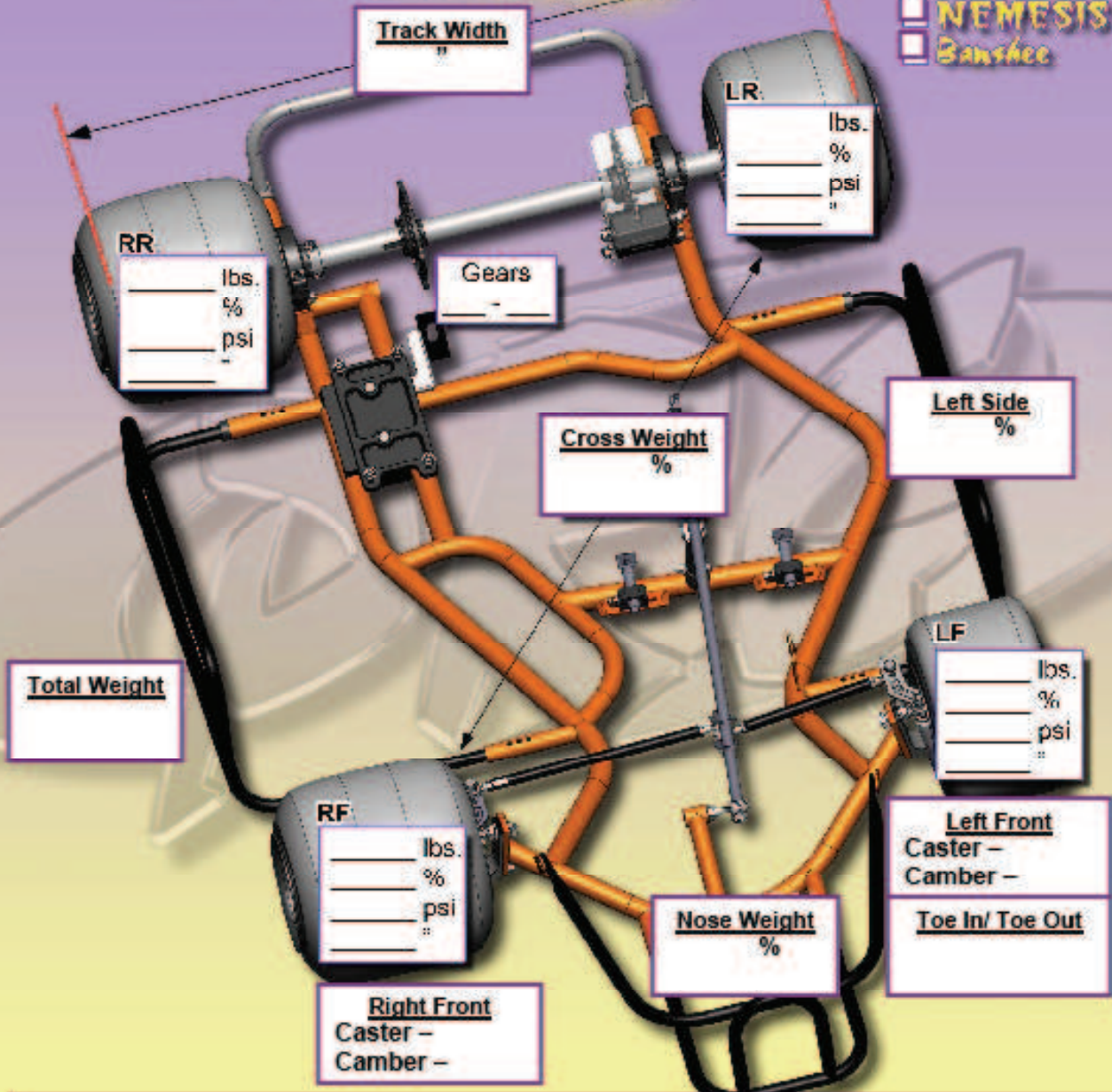
Class - _____

Driver - _____

Date - _____

WWW.PHANTOMCHASSIS.COM

- ICON**
- Phenom**
- NEMESIS**
- Banshee**



NOTES:

All setup information is only a recommendation based on the information given to PRC by the customer. No guarantee or promise is made in terms of results based solely on the recommended setup information.

NOTES

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